

Date: Friday, 23/02/2007 12:40:03 PM
 User: Linda Lacelle

Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.		Drawing Name	: D3550-1	
Job Number	: 30962		Part Number	: D33501	
Estimate Number	: 10804		Drawing Number	: REWORK	
P.O. Number	: N/A		Project Number	: N/A	
This Issue	: 23/02/2007	S.O. No. : N/A	Drawing Revision	: N/A	
Prsh Rev.	: NC		Material	: N/A	
First Issue	: N/A		Due Date	: 02/03/2007 Qty: 9 Um: Each	
Previous Run	: 00015				
Written By	:				
Checked & Approved By	: W				
Comment	:				

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1	
		Comment: SMALL & MEDIUM FAB RESOURCE 1 REMOVE FROM STOCK: D3550-1 B 30637	FF 07-02-26 9
2.0	D35501	STRUT	
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 9.0000 Each(s) STRUT	FF 07-02-26 9
3.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1	
		Comment: SMALL & MEDIUM FAB RESOURCE 1 REWORK PER DRWG D3350 REV.B	FF 07-02-26 9
4.0	QC5	INSPECT WORK TO CURRENT STEP	
		Comment: INSPECT WORK TO CURRENT STEP	SP 07/02/26 9
5.0	POWDER COATING	POWDER COATING	
		Comment: POWDER COATING RE-POWDER COAT WHITE PER QSI 005	m/03/41 FD/ 07/02/26 9

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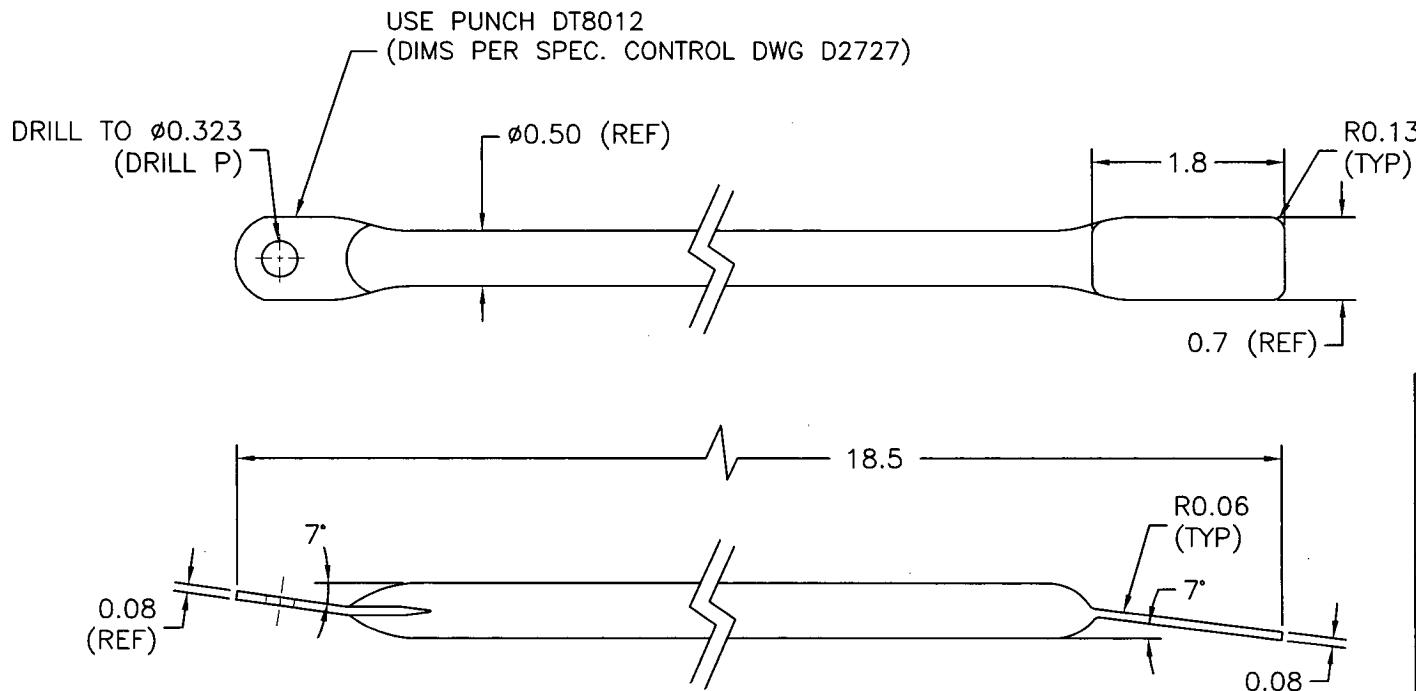
Seq. #:	Machine Or Operation:	Description :
6.0	QC3	INSPECT POWDER COAT/CHEMICAL CONVERSION
		<i>PC 7/1/27 (9)</i>
7.0	PACKAGING 1	PACKAGING RESOURCE #1
		<i>PC 7/2/27 (9)</i>
8.0	QC21	FINAL INSPECTION/W/O RELEASE
		<i>PC 7/2/27 (9)</i>
		<i>ST 07/02/27</i>
		<i>PC 7/2/27</i>

Job Completion



PRELIMINARY ISSUE

UNDER REVIEW
07.02.22 VE



D3550-1 STRUT

NOTES:

- 1) MATERIAL: 304/316 SS SEAMLESS ROUND TUBE 0.500 OD X 0.049 WALL
(REF DART SPEC M304TR0.500W.049)
- 2) FINISH: POWDER COAT WHITE (4.3.5.2) PER DART QSI 005 4.3
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
- 5) BREAK ALL SHARP CORNERS TO 0.010 MAX
- 6) IDENTIFY WITH P/N D3550-1 USING FINE POINT PERMANENT INK MARKER

DESIGN		DRAWN BY	DART AEROSPACE LTD	
CHECKED	APPROVED	DRAWING NO.	HAWKESBURY, ONTARIO, CANADA	
DATE		DRAWING NO.	REV. B	
07.02.13	PH	D3550	SHEET 1 OF 1	
A		06.10.24	TITLE	NTS
B		07.02.13	STRUT	SCALE
		18.5	NEW ISSUE	NTS
			18.5 WAS 20.13; 1.8 WAS 1.5	

WATER DEPARTMENT